

DRAWING NO



SPIDER 2 LOCATIONS
LIFTING LUG 2 LOCATIONS



SPIDER 2 LOCATIONS
LIFTING LUG 2 LOCATIONS



SPIDER 2 LOCATIONS
LIFTING LUG 1 LOCATION

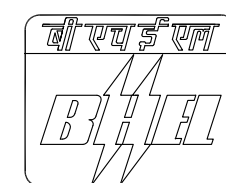


* LIFTING LUG SHALL BE CUT TO SUIT THE OUTER SURFACE OF THE MAIN PIPE SUCH THAT A UNIFORM GAP OF 2MM IS MAINTAINED THROUGHOUT



03	LIFTING LUG PLATE 20x200x120	3-80-468-31263		15 011 150 0000		2	500
				IS 2062 FE 410A		1	
02	PLATE T=12mm DIA 300	3-80-468-31263		15 011 132 0000		6	660
				IS 2062 Fe 410A		1	
01	ISA 75x75x6 L=9600mm	3-80-468-31263		15 013 005 0000		65	280
				IS 2062 Fe 410W		1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A - C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME C.KUMAR	SIGN -SD.-	DATE 17.02.14	NO OF ITEMS
CHD	R.SESHAGIRI	-SD.-	17.02.14	
APPD	K.V.RAMANI	-SD.-	17.02.14	

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		NTS			
TITLE				CARD CODE	DRAWING No.	REV
SPIDER/LIFTING LUG ARRGT. FOR OD 2540x20				U 01	3-80-468-31263	00